

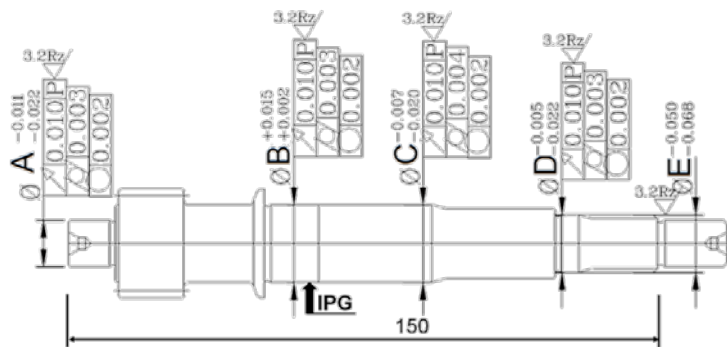
MASTER ABRASIVES

External Cylindrical Grinding Machine

CASE STUDY

#1021

Workpiece:	Drive Shaft
Operation:	Multi OD Grind in single plunge
Machine:	Micromatic Stallion SM -40 CNC / 45mps
Cycle Time:	29 seconds
Stock Removal:	0.3mm
Hardness:	78 HRA
Roundness:	0.002mm
Cylindricity:	0.003mm
Runout on all dia:	0.010mm
Surface Roughness:	3.2 Rz on all dia
Dressing Skip:	20 components



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CONTACT US FOR MORE INFORMATION

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